

Organic Mung Bean Starch Powder



What is Organic Mung Bean Starch Powder?

Organic Mung Bean Starch Powder is extracted from certified organic mung beans (*Vigna radiata*) using a water-based, solvent-free process. This native starch features exceptionally high amylose content (35-40%) for strong gelling, ultra-transparency, and smooth texture. Ideal as a clean-label alternative to modified starches in culinary, food manufacturing, and technical applications.

Specifications

Parameter	Specification
Botanical Source	<i>Vigna radiata</i> (organic mung beans)
Starch Purity	≥99% (AOAC 996.11)
Amylose Content	35-40%
Moisture	≤12%
Protein Residue	≤0.2% (Kjeldahl)
Ash Content	≤0.3%
Whiteness (L value)*	≥92 (Hunter Lab)
pH (10% slurry)	6.0-7.0
Particle Size (D50)	15-25µm
Swelling Power	≥25 g/g (90°C)
Solubility	≥85% (hot water)
Viscosity (Brabender)	Peak: 600-800 BU
Gelatinization Temp	60-70°C

Key Highlights

- **Crystal-Clear Gels:** Light transmittance >99% (vs. corn starch 75%)
- **Freeze-Thaw Stability:** Withstands 5+ cycles without syneresis
- **Clean-Label:** Non-GMO, E-number-free, no chemical modification
- **Functional Superiority:** Higher gel strength than potato/tapioca starch

Key Features & Benefits

1. Texture & Clarity Optimization

- **Transparent Gels:** Forms glass-like gels for fruit fillings, aspics
- **Smooth Mouthfeel:** Prevents graininess in sauces/puddings

- **Shear Resistance:** Maintains viscosity in high-speed processing

2. Stability Performance

- **Freeze-Thaw Resilience:** Ideal for frozen desserts/pastries
- **Acid Tolerance:** Stable at pH 3.0-8.0 (dressings/fruit preparations)
- **Low Retrogradation:** Delays staling in gluten-free baked goods

3. Nutritional & Safety Profile

- **Hypoallergenic:** Gluten-free, nut-free, top-14-allergen-free
- **Low Glycemic Impact:** Slow glucose release (GI 45 vs. corn starch 90)
- **Resistant Starch:** 5-8% RS3 content (prebiotic benefits)

4. Process Efficiency

- Cold-water swelling (no pre-gelatinization needed)
- 30% less usage vs. corn starch for equivalent viscosity

Applications

Industry	Use Cases	Usage Level
Asian Cuisine	Glass noodles, mochi, tangyuan	100% starch base
Confectionery	Gummies, jelly candies, fruit fillings	8-15%
Sauces & Soups	Clear gravies, hot pot broths, transparent sauces	3-8%
Bakery	Gluten-free bread binders, pastry creams	5-20% of flour weight
Frozen Foods	Ice cream stabilizer, frozen dumpling fillers	1-4%
Industrial	Biodegradable packaging, paper coating	10-30% suspension
Pharmaceuticals	Tablet binder/disintegrant, capsule filler	5-15%

Certifications & Quality Assurance

- **Organic:** USDA, EU Organic, JAS
- **Non-GMO:** Non-GMO Project Verified

- **Safety:**

- Heavy Metals: Pb<0.1ppm, Cd<0.05ppm, As<0.2ppm
- Pesticides: 500+ residues non-detect (GC-MS/LC-MS)
- Microbiology: TPC<10,000 CFU/g

- **Performance Testing:**

- Pasting properties (Brabender ViscoAmylograph)
- Gel strength (TA.XT Plus Texture Analyzer)
- Freeze-thaw stability (AACC 22-50)

Why Choose Us

Technical Excellence

- **Low-Protein Extraction:** Patented wet-milling yields <0.2% protein
- **Granule Integrity:** Undamaged starch granules for optimal swelling

Supply Chain Transparency

- Traceable to organic farms (blockchain-enabled)
- Batch-specific COAs with amylose verification

Sustainability Commitment

- Water recycling (closed-loop processing)
- Bean protein co-product utilization (zero waste)

FAQs

Q: How does it compare to cornstarch?

A: Higher gel strength, clearer texture, and better freeze-thaw stability.

Q: Is it suitable for keto diets?

A: Yes! Contains resistant starch (low digestible carbs) for gut health.

Q: Can it replace tapioca starch?

A: Yes – use 1:1 in recipes but reduce water slightly due to higher absorbency.

Q: MOQ for bulk orders?

A: 500kg for production batches; 25kg trial orders available.

Packing



Want to learn more about this product or have any questions?

[View Product Page: Organic Mung Bean Starch Powder](#)